

RUBBER PROCESS OIL

Distillate Aromatic Extract (DAE)

CHARACTERISTIC	10	11	20	40		TEST METHOD
				Min	Max	
Kinematic Viscosity @ 100 °C cSt	10	10	20	30	50	D-445
Flashpoint , °C	215	215	240	265	300	D-92
Pour point , °C	9	9	15	15	20	D-97
Specific Gravity @15,kg/m ³	1000	1000	1005	0.995	1.020	D-1298
Aniline Point, °C	30	25	30	30	40	IP-2
Viscosity Gravity Constant (VGC)	1.010	1.015	0.965	0.950	0.980	D-2501
PCA content %	> 23.0	> 23.0	> 23.0	> 23.0		IP-346
Sulphur Content, Wt%	41	5	4	5		
Carbon Analysis, %						
Ca	48	55	45	50		
Cn	20	15	23	20		D-3238
Cp	42	40	32	30		